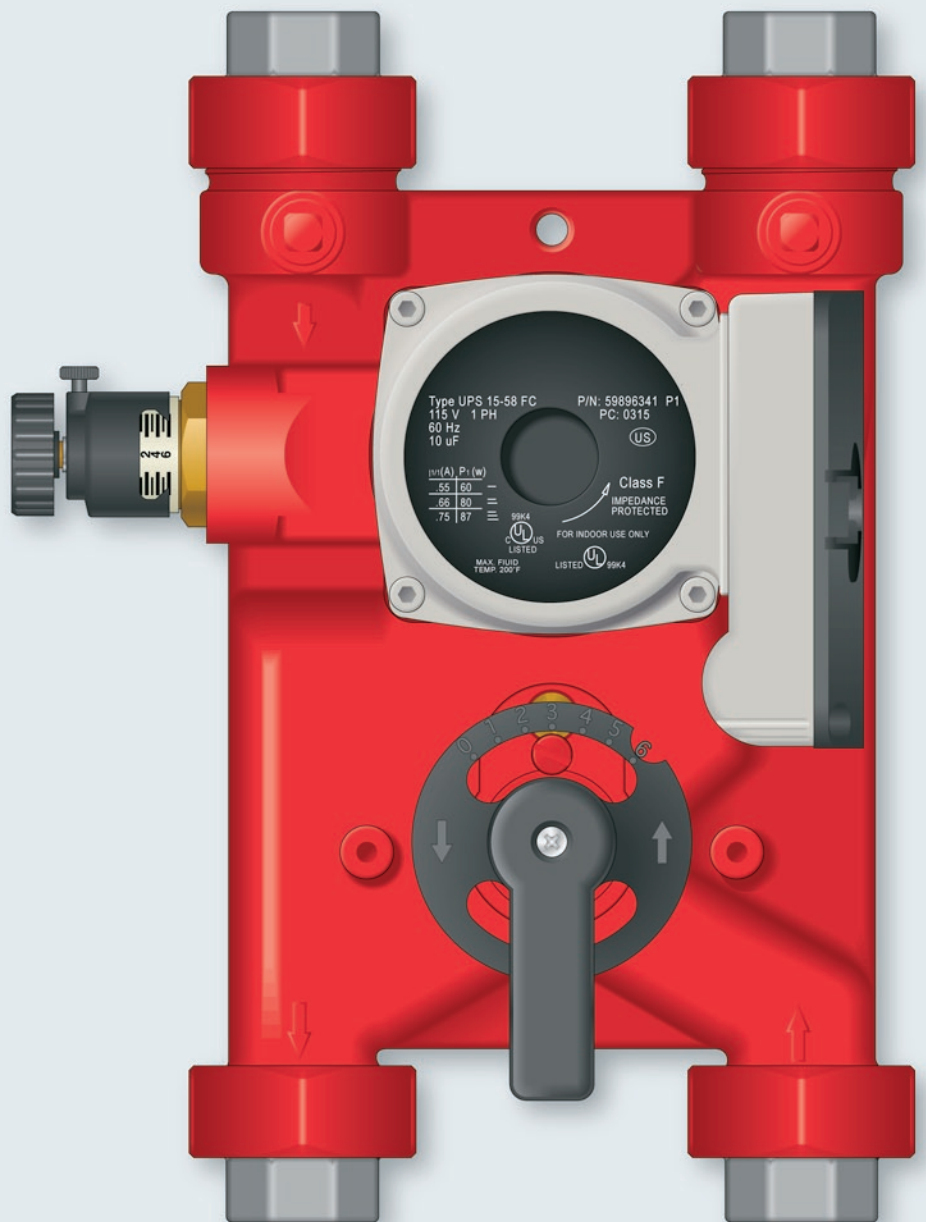


Heat Link[®]

Mixing Block #64331

Mixing Block Features:

- ▶ compact design
- ▶ quiet operation
- ▶ 3-speed circulation pump
- ▶ integrated 4-way mixing valve
- ▶ adjustable pressure bypass valve with lock screw
- ▶ adjustable auxiliary mixing port
- ▶ accepts HeatLink[®] mixing valve motor #58130 for use with #31000 series mixing valve reset controls for automated 4-way mixing valve control
- ▶ main application is for small to medium sized hydronic systems
- ▶ supply is on the right; return on the left



Combines a circulation pump, 4-way mixing valve, and pressure bypass valve into a single compact unit.

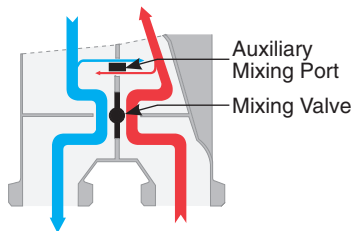
Mixing Valve

- brass mixing valve insert
- double o-ring seal

Pressure bypass valve

- brass upper section
- high-grade steel valve spring
- plastic valve disk
- o-ring seal
- adjustment knob with lock screw

Adjustable Auxiliary Mixing Port



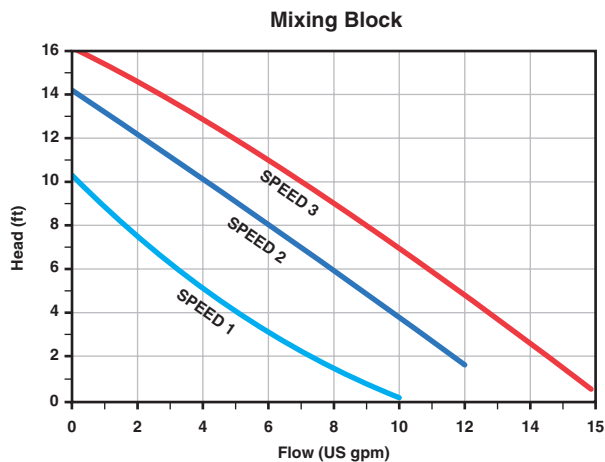
- The adjustable auxiliary mixing port reduces 4-way mixing valve hunting. For smaller systems it is recommended that the auxiliary mixing port be partially open.

Pump

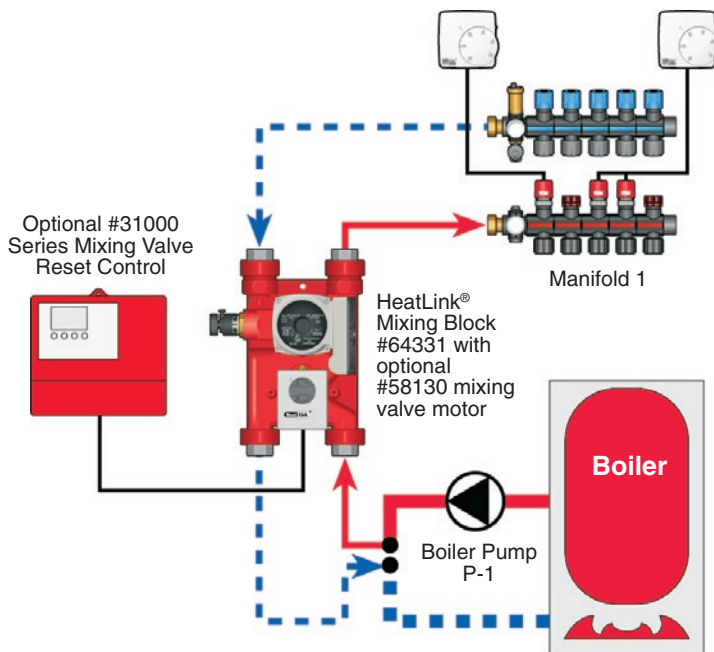
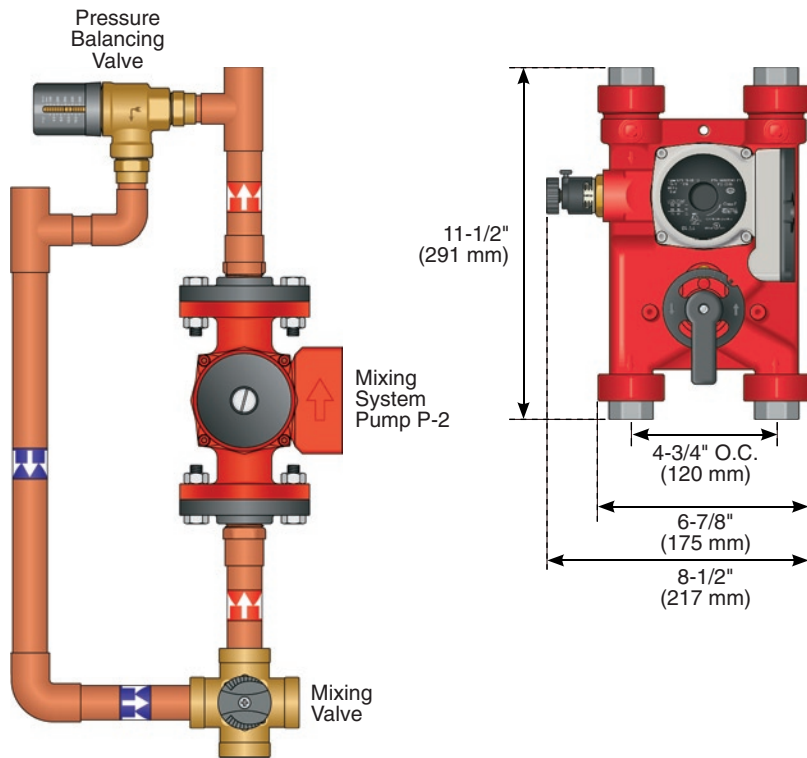
- Grundfos UPS 15-58 3-speed pump
- 120V (ac) 60 Hz

Specifications

Max. BTU output: 120,000 BTU
 Max. Operating Temperature: 230°F (110°C)
 Max. Operating Pressure: 60 psi (4.14 bar)
 Connection size : 1" MIP



Mixing Block replaces these components and piping



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