

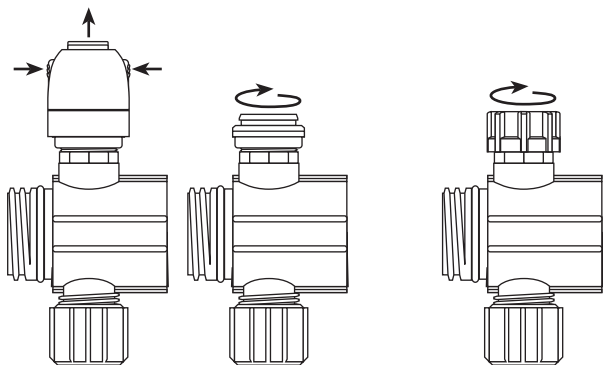
Instructions for Replacement

TwistSeal Shut-off Module

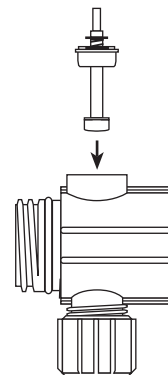
Valve Insert Replacement Instructions

Note: Ensure the manifold has been isolated from the system before proceeding.

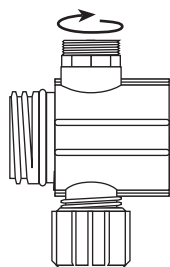
1) Remove the zone drive motor or shut-off cap.



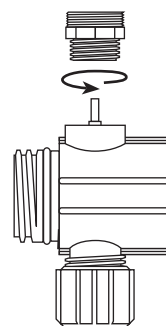
4) Insert the new shut-off shaft assembly.



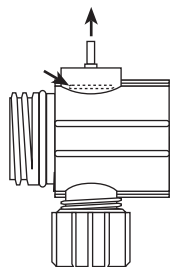
2) Use a 30 mm wrench to unscrew the shut-off shaft retainer nut, being careful not to damage the threads. **Note:** Do not apply wrench on threads.



5) Hand tighten the shut-off shaft retainer nut. Tighten 1/8 turn using a 30 mm wrench, being careful not to damage the threads. **Do not overtighten!**



3) Use an adjustable wrench to remove the shut-off shaft assembly. **Note:** O-ring inside must stay in place after pulling out shut-off assembly.



6) Reattach the zone drive motor or shut-off cap.

